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# Room temperature formation of $Cu_3Se_2$ by solid-state reaction between $\alpha$ -Cu<sub>2</sub>Se and $\alpha$ -CuSe

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## Abstract

Upon being brought into contact with each other,  $\alpha$ -Cu<sub>2</sub>Se and  $\alpha$ -CuSe pellets reacted entirely forming Cu<sub>3</sub>Se<sub>2</sub> at room temperature. After 10 days, the reaction was almost completed. Weight measurements revealed that copper atoms migrated from  $\alpha$ -Cu<sub>2</sub>Se to  $\alpha$ -CuSe. Solid-state reactions were also observed in the ( $\alpha$ -Cu<sub>2</sub>Se + Cu<sub>3</sub>Se<sub>2</sub>) and ( $\alpha$ -Cu<sub>2</sub>Se + CuS) systems, but not in the (Cu<sub>3</sub>Se<sub>2</sub> +  $\alpha$ -CuSe), (Cu<sub>2</sub>S + CuS) and ( $\alpha$ -CuSe + Cu<sub>2</sub>S) systems. Therefore, the high ionic conductivity of copper ions in  $\alpha$ - and  $\beta$ -Cu<sub>2</sub>Se is considered to be responsible for the solid-state reactions observed in these systems. (© 2004 Elsevier Inc. All rights reserved.

Keywords: Solid-state reaction; Cu2Se; CuSe; Cu3Se2; EPMA; Room temperature reaction

### 1. Introduction

It is well known that elemental copper and silver are highly reactive with chalcogen (S, Se, Te) [1-3]. A number of copper and silver chalcogenides were previously prepared from elemental mixtures using a mechanical alloying method with a ball mill [4,5]. In addition, sonochemical synthesis of Cu<sub>1.96</sub>S, Cu<sub>3</sub>Se<sub>2</sub>,  $\alpha$ -Cu<sub>2</sub>Se and Ag<sub>2</sub>Se by irradiating elemental mixtures immersed in methanol with an ultrasound at 28 kHz at room temperature was successful [6]. These observations prompted the consideration that the reaction may occur between the different copper chalcogenides by simply making contact between the selenides. In the present work, the solid-state reaction between copper chalcogenides at room temperature was investigated by focusing on the ( $\alpha$ -Cu<sub>2</sub>Se and  $\alpha$ -CuSe) system.

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Fig. 1 shows a phase relation of  $Cu_2Se$ ,  $Cu_3Se_2$  and CuSe, based on the phase diagram reported by Glazov et al. [7]. Similar phase diagram was early reported by Heyding [8]. Stoichiometric Cu<sub>2</sub>Se has  $\alpha$  and  $\beta$  phase below and above ca. 396 K, respectively. At room temperature, the  $\alpha$  phase is stable in the region between 33.3 and 33.8 at% of Se, and the  $\beta$  phase in the region between ca. 35.3 and 36.4 at% of Se [7,9]. The structures of the  $\alpha$  and  $\beta$  phases are both basically of an antifluorite structure, where Cu atoms occupy tetrahedral positions in the face-centered cubic (fcc) Se sublattice [10]. Statistically distributed Cu atoms in the  $Cu_{1.75}Se$  ( $\beta$  phase) showed ordering at about 250 K, forming a superstructure of  $2a \times 2a \times 2a$  [11,12]. The  $Cu_3Se_2$  phase (umangite) is stable only at a stoichiometric composition below 408 K. This phase has a tetragonal unit cell (space group  $P42_1m$ ), primarily composed of a tetrahedral network of Cu atoms, with Se atoms situated at atypical positions coordinated by six Cu atoms [10,13]. The  $\alpha$ -CuSe phase (klockmannite) with a covellite structure is also line phase stable below 326 K. This phase has a hexagonal cell based on  $P6_3/$ mmc [14], where the atomic arrangement consists of alternative packing of hexagonal close-packed layers of

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[CuSe] and [Cu<sub>2</sub>Se<sub>2</sub>] in the c direction; Cu atoms in the [CuSe] layers are triangularly coordinated by Se atoms, and Cu atoms in the [Cu<sub>2</sub>Se<sub>2</sub>] layers are surrounded by four tetrahedrally arranged Se atoms. It should be noted that there is no obvious similarity in the crystal structures of these three compounds.

Folmer and Jellinek found in X-ray photoelectron spectroscopy (XPS) measurements that the copper is monovalent in these three selenides as well as many other copper chalcogenides [15]. All these compounds show a metallic conductivity [16]. It is well known that both  $\alpha$ - and  $\beta$ -Cu<sub>2</sub>Se phases have a high ionic conductivity for Cu<sup>+</sup> ions;  $\beta$ -Cu<sub>1.75</sub>Se has an ionic conductivity of  $3 \times 10^{-2} \Omega^{-1} \text{ cm}^{-1}$  at room temperature [17].



Fig. 1. Partial phase diagram of the Cu–Se system based on the report by Glazov et al. [7].

### 2. Experimental

Copper selenide of  $\alpha$ -Cu<sub>2</sub>Se was prepared by heating elemental mixture of Cu (Katayama Chemical Ind.; 99.9% in purity; 300 mesh) and Se (Rare Metallic Co., Ltd; 99.9999% in purity; shots) with the stoichiometric ratio in evacuated silica tubes for 10 days at 573 K. The Se shots were used after being ground into powder. The samples of  $\alpha$ -CuSe were also prepared in the same way at 373 K. Although the reaction temperature of 373 K is below the melting temperatures of both Cu and Se, the reaction of  $\alpha$ -CuSe was entirely completed after 10 days. Equimolar ratios of powdered  $\alpha$ -Cu<sub>2</sub>Se and  $\alpha$ -CuSe samples  $(1.3 \times 10^{-3} \text{ mol})$  were separately pressed into pellets (approximately of  $15 \text{ mm} \times 5 \text{ mm} \times 0.6 \text{ mm}$ ) under a pressure of  $4 \times 10^3$  kg/cm<sup>2</sup>. The  $\alpha$ -Cu<sub>2</sub>Se and  $\alpha$ -CuSe pellets were brought into contact through their rectangular  $(15 \text{ mm} \times 5 \text{ mm})$  faces under a pressure of  $10.0 \text{ kg/cm}^2$ , and allowed to react for the periods as long as 30 days at room temperature. The chemical composition of the lateral face  $(15 \text{ mm} \times 0.6 \text{ mm})$  of each pellet was analyzed by an electronprobe microanalyzer (EPMA), at certain intervals of the reaction. The pellets were subsequently ground into powder, and identified by the powder X-ray diffraction (XRD) method using a diffractometer with monochromatic  $CuK\alpha$  radiation. The same procedure was used for the reaction between the  $(\alpha$ -Cu<sub>2</sub>Se+Cu<sub>3</sub>Se<sub>2</sub>),  $(\alpha$ -Cu<sub>2</sub>Se+ CuS),  $(Cu_3Se_2 + \alpha$ -CuSe),  $(Cu_2S + CuS)$  and  $(\alpha$ -CuSe + Cu<sub>2</sub>S) systems.



Fig. 2. XRD patterns of the starting materials;  $\alpha$ -Cu<sub>2</sub>Se (a) and  $\alpha$ -CuSe (b).

# 3. Results and discussion

Fig. 2 shows the XRD patterns of the starting materials;  $\alpha$ -Cu<sub>2</sub>Se (a), and  $\alpha$ -CuSe (b). The patterns of  $\alpha$ -Cu<sub>2</sub>Se and  $\alpha$ -CuSe were identified on the basis of the monoclinic structure [10] and the hexagonal structure [14], respectively. The calculated lattice parameters of  $\alpha$ -Cu<sub>2</sub>Se were a = 1.410(7) nm, b = 2.041(5) nm, c = 0.4188(3) nm, and  $\beta = 92^{\circ}$ , and those of  $\alpha$ -CuSe are a = 0.3942(4) nm and c = 1.723(2) nm. These results are in good agreement with the published data [10,14].

Fig. 3 shows the XRD patterns of the samples after being allowed to react for 60 min at room temperature; the  $\alpha$ -Cu<sub>2</sub>Se pellet (a), and the  $\alpha$ -CuSe pellet (b). Pattern (a) was identified as the  $\beta$ -Cu<sub>2</sub>Se phase. The lattice parameter of this sample was calculated to be a =0.5757(2) nm, well identical with the reference data in JCPDS file No. 71-0044 [18]. This observation indicates that the  $\alpha$ -Cu<sub>2</sub>Se phase was transformed into the  $\beta$ -



Fig. 3. XRD patterns of samples obtained after the system was allowed to react for 60 min at room temperature; the  $\alpha$ -Cu<sub>2</sub>Se pellet (a) and the  $\alpha$ -CuSe pellet (b).

Cu<sub>2</sub>Se phase with less amount of copper atoms compared with the  $\alpha$  phase. Pattern (b) shows a twophase mixture of  $\alpha$ -CuSe and Cu<sub>3</sub>Se<sub>2</sub>, indicative of the increased copper composition in the  $\alpha$ -CuSe pellet. After the system was allowed to react further, the  $\alpha$ -Cu<sub>2</sub>Se pellet was composed of a mixed state, consisting of  $\beta$ -Cu<sub>2</sub>Se and Cu<sub>3</sub>Se<sub>2</sub> phases, and the amount of Cu<sub>3</sub>Se<sub>2</sub> phase in the  $\alpha$ -CuSe pellet continuously increased with reaction time. These observations clearly indicate that the composition of each pellet was gradually brought close together to Cu<sub>3</sub>Se<sub>2</sub>, which lies in at the intermediate between  $\alpha$ -Cu<sub>2</sub>Se and  $\alpha$ -CuSe pellets entirely reacted to forming the Cu<sub>3</sub>Se<sub>2</sub> phase, shown in Fig. 4.

Fig. 5 shows the chemical compositions of the lateral faces (15.0 mm  $\times$  0.6 mm) of both  $\alpha$ -Cu<sub>2</sub>Se and  $\alpha$ -CuSe pellets after allowed to react for 10, 60 and 240 min. The distance from the end of the  $\alpha$ -Cu<sub>2</sub>Se pellet is plotted in the abscissa (x-axis), and the chemical composition x in  $Cu_xSe_2$  in the ordinate (y-axis). The surface was scanned in a direction normal to the plane of contact of the  $\alpha$ - $Cu_2Se$  and  $\alpha$ -CuSe pellets. Each of five scans were made in increments of 0.125 mm. The Cu composition of both pellets scarcely varied after the reaction ran for 10 min. After a reaction time of 60 min, the Cu composition x in  $Cu_xSe_2$  decreased from 4.0 to ~3.5 in the  $\alpha$ -Cu<sub>2</sub>Se (Cu<sub>4</sub>Se<sub>2</sub>) pellet, and slightly increased in the  $\alpha$ -CuSe  $(Cu_2Se_2)$  pellet from 2.0 to ~2.1. After allowed to react for 240 min, the composition changed similar to that of Cu<sub>3</sub>Se<sub>2</sub> in both pellets. Fig. 6 shows the distribution map of Se obtained by EPMA for the lateral faces of both α- $Cu_2Se$  and  $\alpha$ -CuSe pellets after the reaction progressed for 10 (a), 60 (b) and 240 min (c); the upper and lower figures correspond to pellets of  $\alpha$ -CuSe and  $\alpha$ -Cu<sub>2</sub>Se, respectively. As the reaction proceeded, the Se composition in the pellets became closer to each other. It is noteworthy that the lateral faces scarcely showed the compositional gradient during the reaction, suggesting the high mobility of Cu or/and Se ions in the pellets.

In order to distinguish which type of ion migration is dominant, the weight change was measured for each



Fig. 4. XRD pattern of Cu<sub>3</sub>Se<sub>2</sub> obtained after the reaction progressed for 10 days.

pellet after reaction was completed. The  $\alpha$ -Cu<sub>2</sub>Se (0.200 g) pellets and  $\alpha$ -CuSe (0.200 g) were allowed to react for 20 days. After the reaction, the  $\alpha$ -Cu<sub>2</sub>Se pellet was found to change entirely to a single Cu<sub>3</sub>Se<sub>2</sub> phase with a weight of 0.173 g. The weight loss of the  $\alpha$ -Cu<sub>2</sub>Se



Fig. 5. Chemical composition of the lateral faces ( $15.0 \text{ mm} \times 0.6 \text{ mm}$ ) of both  $\alpha$ -Cu<sub>2</sub>Se and  $\alpha$ -CuSe pellets allowed to react for 10, 60 and 240 min.

pellet was consistent with the calculated value, assuming that only Cu<sup>+</sup> ions migrate from  $\alpha$ -Cu<sub>2</sub>Se to  $\alpha$ -CuSe pellet. It is considered, thus, that the reaction in the  $\alpha$ -Cu<sub>2</sub>Se pellet can be represented as  $\alpha$ -Cu<sub>2</sub>Se-Cu<sup>+</sup>  $\rightarrow$  Cu<sub>3</sub>Se<sub>2</sub>, and that in the  $\alpha$ -CuSe pellet as  $\alpha$ -CuSe + Cu<sup>+</sup>  $\rightarrow$  Cu<sub>3</sub>Se<sub>2</sub>.

The electromotive force (EMF) of the  $\alpha$ -Cu<sub>2</sub>Se |  $\alpha$ -CuSe system was measured at 373 K. The value of EMF was observed to be  $+8.0 \,\mu$ V immediately after contact with the pellets, and continued to decrease with time, consistent with the result that Cu<sup>+</sup> ions migrate from  $\alpha$ -Cu<sub>2</sub>Se to the  $\alpha$ -CuSe pellet. The EMF values of were reversible in charge–discharge cycles.

The solid-state reaction was also observed between  $\alpha$ -Cu<sub>2</sub>Se and Cu<sub>3</sub>Se<sub>2</sub> pellets, when the pellets were placed in contact at room temperature. After 3 days, the  $\alpha$ -Cu<sub>2</sub>Se pellet partially changed to the Cu<sub>3</sub>Se<sub>2</sub> phase, and Cu<sub>3</sub>Se<sub>2</sub> pellet partially changed to the  $\beta$ -Cu<sub>2</sub>Se phase, and Cu<sub>3</sub>Se<sub>2</sub> pellet partially changed to the  $\beta$ -Cu<sub>2</sub>Se phase, indicating that the composition was that of an intermediate between Cu<sub>2</sub>Se and Cu<sub>3</sub>Se<sub>2</sub>. Furthermore, the reaction was observed in the ( $\alpha$ -Cu<sub>2</sub>Se+CuS) system;  $\alpha$ -Cu<sub>2</sub>Se entirely changed to Cu<sub>3</sub>Se<sub>2</sub> after 7 days. On the other hand, the solid-state reaction was not observed in the (Cu<sub>3</sub>Se<sub>2</sub> +  $\alpha$ -CuSe), (Cu<sub>2</sub>S + CuS)



Fig. 6. The distribution map of Se obtained by EPMA for the lateral faces of the  $\alpha$ -CuSe (upper) and  $\alpha$ -Cu<sub>2</sub>Se (lower) pellets after allowed to react for 10 min (a), 60 min (b) and 240 min (c).

and  $(\alpha$ -CuSe+Cu<sub>2</sub>S) systems. It is important to note that the reaction occurred only in the systems including the  $\alpha$ -Cu<sub>2</sub>Se phase. This observation indicates that the high ionic conductivity in  $\alpha$ -, and  $\beta$ -Cu<sub>2</sub>Se is primarily responsible for the solid-state reactions.

## 4. Conclusion

The pellets of  $\alpha$ -Cu<sub>2</sub>Se and  $\alpha$ -CuSe were entirely reacted into Cu<sub>3</sub>Se<sub>2</sub> at room temperature for about 10 days. There is no obvious structural similarity among these three compounds. Some intercalation reactions take place in the solid state at room temperature, where the host lattices in these cases are not altered substantially. It should be noted that the present reactions are accompanied by the structural change. The similar solid state reactions were also observed in the systems of ( $\alpha$ -Cu<sub>2</sub>Se + Cu<sub>3</sub>Se<sub>2</sub>) and ( $\alpha$ -Cu<sub>2</sub>Se + CuS). The reactions were observed to be proceeded by the migration of Cu<sup>+</sup> ions from  $\alpha$ -Cu<sub>2</sub>Se to  $\alpha$ -CuSe. It is most probable, thus, that the present reactions originate from the high ionic conductivity of Cu<sup>+</sup> ions in  $\alpha$ -Cu<sub>2</sub>Se. The present results will open a new area of solid state reactions.

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